WELD XON. GHS SAFETY DATA SHEET											
		WEL	.D-ON® 773	3™ Low V	OC Pipe C	ement for	ABS Plastic	c Pipe	Date Revised: Supersedes:	NOV 2018 APR 2015	
SECTION I - PRODU	JCT AND CO		DENTIFICA	ATION							
PRODUCT NAME:	WELD-ON® 77		•		lastic Pipe						
PRODUCT USE:	Low VOC Solv	ent Cement fo	or ABS Plastic	•							
SUPPLIER:				MANUF	ACTURER:	P.O. Box 379	Main Street, Ga 9, Gardena, CA		248-3127		
EMERGENCY: Transportati SECTION 2 - HAZA				48-0585 (Inter	rnational)	Tel. 1-310-89 Medical: CH	98-3300 EMTEL Tel. 800	0-255-3924,+1	813-248-0585	(International)	
GHS CLASSIFICATION:		INCATION	•								
	alth				nmental				ysical		
Acute Toxicity: Skin Irritation:	Category 4 Category 3		Acute Toxicity Chronic Toxic		None Knowr None Knowr		Flammable Liq	uid		Category 2	
Skin Sensitization:	NO					•					
Eye:	Category 2B										
GHS LABEL:	& <	! >	:	Signal Word: Danger			WHMIS CLASSIF	FICATION:	CLASS B, DI	VISION 2	
	Hazard Sta	atements					Precaution	ary Statements	3		
H225: Highly flammable liquid ar							arks/open flames/h		smoking		
H319: Causes serious eye irritati H336: May cause drowsiness or							e/gas/mist/vapors protective clothing/		e protection		
UH 066: Repeated exposure m		less or cracking.	I.			et medical advic	-	-, o p. 0.000001/1d0	- protocion		
					P403+P233: S	tore in a well ver	ntilated place. Kee				
						of contents/cont	ainer in accordanc	e with local regula	ation		
SECTION 3 - COMP	OSITION/IN	IFORMATI	ION ON INC	GREDIENT EINECS		ACH		CONCENTRATIO	N		
						ACH ion Number		% by Weight	_		
lethyl Ethyl Ketone (MEK)		-	78-93-3	201-159-0		7290-43-0000		40 - 55			
cetone			67-64-1	200-662-2		1330-49-0000		10 - 15			
Il of the constituents of this Indicates this chemical is s											
indicates that this chemica					Linergency					512).	
	al is found on Pro	oposition 65's			the State of C	allionna to cau			aly.		
SECTION 4 - FIRST					the State of C	alliornia to cau			лцу.		
SECTION 4 - FIRST Contact with eyes:		URES	s List of chemic	cals known to t					lity.		
Contact with eyes: Skin contact:	Flush eyes imm Remove contain	URES nediately with minated clothi	s List of chemic plenty of water ing and shoes.	r for 15 minute Wash skin th	es and seek m horoughly with	edical advice i soap and wate	mmediately. er. If irritation d	evelops, seek r	nedical advice.		
Skin contact: Inhalation:	Flush eyes imm Remove contain Remove to free	URES nediately with minated clothin sh air. If breat	b List of chemic plenty of water ing and shoes. thing is stoppe	cals known to t r for 15 minute . Wash skin th ed, give artificia	es and seek m horoughly with al respiration.	edical advice i soap and wate If breathing is	mmediately. er. If irritation d difficult, give ox	evelops, seek r ygen. Seek me	nedical advice.		
Contact with eyes: Skin contact: Inhalation: Ingestion:	Flush eyes imm Remove contain Remove to fres Rinse mouth w	URES nediately with minated clothin sh air. If breat rith water. Giv	plenty of water ing and shoes. thing is stoppe ve 1 or 2 glasse	r for 15 minute Wash skin the d, give artificia es of water or	es and seek m horoughly with al respiration.	edical advice i soap and wate If breathing is	mmediately. er. If irritation d	evelops, seek r ygen. Seek me	nedical advice.		
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GHS SAFETY DATA SHEET

WELD-ON® 773[™] Low VOC Pipe Cement for ABS Plastic Pipe

Date Revised: NOV 2018 Supersedes: APR 2015

SECTION 9 - PHYS	ICAL AND	CHEMICAL	PROPERTIES					
Appearance:		Black, mediun	n syrupy liquid					
Odor:		Ketone			Odor Threshold:	1 ppm (Acetone)		
	pH: N							
	Melting/Freezing Point:) Based on first melting com		Boiling Range:	56°C (133°F) to 80°C (176°F)		
	Boiling Point:		Based on first boiling compo	onent: Acetone	Evaporation Rate:	>1.0 (BUAC = 1)		
Flash Point:			.C.C. based on Acetone		Flammability:	Category 2		
Specific Gravity:		0.890 @23°C (73°F) Solvent portion soluble in water. Resin portion separates out.			Flammability Limits:	LEL: 1.4% based on MEK UEL: 12.8% based on Acetone		
Solubility:	n aatanal/wa		Not Available	briton separates out.	Vapor Bracouros			
	Partition Coefficient n-octanol/wa				Vapor Pressure: Vapor Density:	190 mm Hg @ 20°C (68°F): Acetone > 2.0 (Air = 1)		
Auto-ignition Temperature: Decomposition Temperature:		404°C (759°F): MEK Not Applicable			Other Data: Viscosity:	Medium bodied		
VOC Content:	berature.			Rule 1168, Test Method 316				
SECTION 10 - STA					7,700 content is: <u><</u> 620 gri:			
Stability:		DREACH	Stable					
Hazardous decompo	Hazardous decomposition product		None in normal use. When	forced to burn, this product	gives off oxides of carbon and	smoke.		
Conditions to avoid:				ks, open flame and other ign				
Incompatible Materia			Oxidizers, strong acids and					
SECTION 11 - TOX								
				LC ₅₀				
Methyl Ethyl Ketone (MEK	Toxicity: Mathyl Ethyl Katana (MEK)		ı/kg (rat), Dermal: 6480 mg/ł					
Acetone	.)	Oral: 2737 mg		(g (rabbit) Inhalation 8 hrs. 23,500 mg/m ³ (rat) Inhalation 50,100 mg/m ³ (rat)				
Acetone		Urai: 5800 mg	j/kg (rat)	Innaiation 5	0,100 mg/m (rat)	1		
Reproductive Effects		ogenicity	Mutagenicity	Embryotoxicity	Sensitization to Product	Synergistic Products		
Not Established	Not Es	stablished	Not Established	Not Established	Not Established	Not Established		
SECTION 12 - ECO	LOGICAL	INFORMAT	ION					
Ecotoxicity:	None Knowr							
Mobility:			olatile organic compounds (VOC's) to the air takes place	e, typically at a rate of <u><</u> 325 g/l.			
Degradability:		iodegradable			,, .),,			
Bioaccumulation:	Minimal to no							
SECTION 13 - WAS								
Follow local and national re								
	0		•					
SECTION 14 - TRAI	NOPORT IN							
Proper Shipping Name: Hazard Class:		Adhesives		EXCE	TION for Ground Shinning			
Secondary Risk:			DOT Limited		EPTION for Ground Shipping ner packaging, 30 kg gross weight per package.			
Identification Number:					packaging, these quantities may qualify under DOT as "ORM-D".			
Packing Group:		PGII	consumer c	commounty. Depending on p	ackaging, mese quantities may	quality under DOT as Oktivi-D .		
Label Required:		Class 3 Flamr	mable Liquid		TDG INFORMATION			
Marine Pollutant:		NO	nasio Elquiu	TDG CLASS:	FLAMMABLE	LIQUID 3		
marine i onatant.		110		SHIPPING NAME:	ADHESIVES			
				UN NUMBER/PACKING		1		
SECTION 15 - REG			ΓΙΟΝ					
Precautionary Label				Ingredient Listings: USA 1	SCA, Europe EINECS, Canad	a DSL. Australia		
Symbols:		F, Xi			prea ECL/TCCL, Japan MITI (E			
Risk Phrases: R11: Highly flammable.					ay cause skin dryness or cracking			
		ting to eyes and r						
Safety Phrases:		of the reach of c		S25: Avoid contact with eyes				
S9: Keep container in a v S16: Keep away from sou						y of water and seek medical advice.		
					asures against static discharges.	,		
SECTION 16 - OTH		·						
SECTION 16 - OTHER INFORMATION Specification Information:								
Department issuing			IPS, Safety Health & Enviro	onmental Affairs	All ingredients are compliant w	vith the requirements of the European		
E-mail address:			<ehsinfo@ipscorp.com></ehsinfo@ipscorp.com>		Directive on RoHS (Restriction of Hazardous Substances).			
				ad procedures contained in a				
Training necessary: Reissue date / reaso			Yes, training in practices ar 11/29/2018 / Updated GHS	nd procedures contained in p	nouuct illerature.			
Intended Use of Proc			Solvent Cement for ABS Pl					

This product is intended for use by skilled individuals at their own risk. The information contained herein is based on data considered accurate based on current state of knowledge and experience. However, no warranty is expressed or implied regarding the accuracy of this data or the results to be obtained from the use thereof.